

Highlights

- Ready-to-connect flexible LED-tape for professional lighting applications
- High operating efficiency >80 lm/W (CCT 4000 K)
- Excellent white color consistency MacAdams SDCM ≤3
- High color rendering index CRI > 90 (CCT 2700K)
- Constant Current Driven IC for professional lighting applications
- Connect up to 10 meters in series without reduced lumen output
- Reflective white copper PCB for optimal system efficiency
- High quality adhesive 3M-tape on backside for easy mounting on common surfaces
- Long lifetime: L70 = 50.000h Ⓞ

Applications

- Food Lighting
- Shelf Lighting
- Accent Lighting
- Ambient Lighting

Electrical Properties

- Supplied with constant voltage 24 VDC
- Wide voltage input range for challenging installations 22-26VDC
- Connect up to 10 meters in series
- Optimized for high resolution dimming 0,1-100% using Tridonic and feno digital drivers controlled via switchDIM, DSI, DALI or DMX.

Standards

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Mounting Instructions

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Accessories/Options

- Aluminum profiles for linear and corner applications
- Wide variety of lenses and covers 15°/30°/60°/120°/Asymmetric/Side-emitting
- Fixed or adjustable mounting brackets
- Solder-free connectors and bridges
- Large selection of drivers, dimmers and control systems to fit every need and application

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Type	Article Code	Supply Voltage (VDC) Ⓞ	Color (K)	Photometric Code Ⓞ	Typ. Data per meter Ⓞ Ⓞ				Pitch Distance (P)	Cutting Length (C)	LxWxH (mm)	Operating temp (°C)	Energy Class
					Luminous flux (lm)	Current (mA)	Power (W)	LED quantity					
LEDtape 927 400 ECO	W1001-927	24	2700	927 / 349	252	200	5	60	16,7 mm	100 mm	5000x10x2	-20 °C +50 °C Ⓞ	A
LEDtape 927 400 ECO IP65	W1001-927-IP	24	2700	927 / 349	227	200	5	60	16,7 mm	100 mm	5000x14x6	-20 °C +35 °C Ⓞ	A
LEDtape 830 400 ECO	W1001-830	24	3000	830 / 349	357	200	5	60	16,7 mm	100 mm	5000x10x2	-20 °C +50 °C Ⓞ	A+
LEDtape 830 400 ECO IP65	W1001-830-IP	24	3000	830 / 349	322	200	5	60	16,7 mm	100 mm	5000x14x6	20 °C +35 °C Ⓞ	A+
LEDtape 840 400 ECO	W1001-840	24	4000	840 / 349	400	200	5	60	16,7 mm	100 mm	5000x10x2	-20 °C +50 °C Ⓞ	A+
LEDtape 840 400 ECO IP65	W1001-840-IP	24	4000	840 / 349	368	200	5	60	16,7 mm	100 mm	5000x14x6	-20 °C +35 °C Ⓞ	A+
LEDtape 865 400 ECO	W1001-865	24	6500	865 / 349	420	200	5	60	16,7 mm	100 mm	5000x10x2	20 °C +50 °C Ⓞ	A+
LEDtape 865 400 ECO IP65	W1001-865-IP	24	6500	865 / 349	388	200	5	60	16,7 mm	100 mm	5000x14x6	-20 °C +35 °C Ⓞ	A+

Ⓞ All values for ta = 25 °C / tc = 65 °C

Ⓞ Tolerance range for electrical and optical data ±10%

Ⓞ Exceeding the maximum operating voltage leads to an overload on the tape. This may result in a significant reduction in lifetime or even destruction of the tape. Tolerance range for the supply voltage 24V: +2V / -2V

Ⓞ Self-cooling at ta ≤ 35 °C

Ⓞ According to IEC 62717

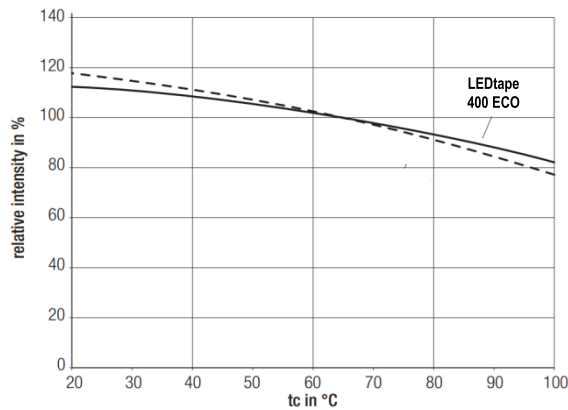
Standards

- EN 5501
- EN 61547
- EN 62471
- IEC 62717

Thermal behavior

Storage Temperature	-30/+60 °C
Operating Temperature	-20/+35/+50 °C
Tc max	75 °C

relative luminous flux vs. tc point



⚠ Thermal design and heat sink

The rated life of LED-products depends to a large extent on the temperature. Welight's excellent thermal design for the LED-tape products provides the lowest thermal resistance and therefore allowing new compact designs without sacrificing quality, safety and life time. However, if the permissible temperature limits are exceeded, the life of the LED-tape will be greatly reduced or the LED-tape may be destroyed.

It is often recommended to mount the LED-tape onto a heat sink, e.g. an aluminum profile. The need for a heat sink is largely depending on the ambient temperature (ta) of the application. The following tables should be seen as a guide to a recommended heat sink depending on different ta for the LEDtape 400 ECO:

LEDtape 400 ECO (per meter)

Ambient Temperature (Ta)	Reference Temperature (Tc)	Cooling Area (cm²)	Thermal Resistance R _{thSA}	Recommended Aluminum profile
25 °C	65 °C	Self-cooling	Self-cooling	Optional
35 °C	65 °C	Self-cooling	Self-cooling	Optional
50 °C	65 °C	300	2,1 K/W	Z200-2 / Z201-2 / Z22W-2

LEDtape 400 ECO IP65 (per meter)

Ambient Temperature (Ta)	Reference Temperature (Tc)	Cooling Area (cm²)	Thermal Resistance R _{thSA}	Recommended Aluminum profile
25 °C	65 °C	Self-cooling	Self-cooling	Optional
35 °C	65 °C	Self-cooling	Self-cooling	Optional
>45 °C	Not allowed	-	-	-

The temperature at tc reference point is crucial for the light output and life time of an LEDtape. For the welight LEDtape a tc temperature of 65 °C is recommended in order to achieve an optimum between heat sink requirements, light output and life time.

Life time, lumen maintenance and failure fraction

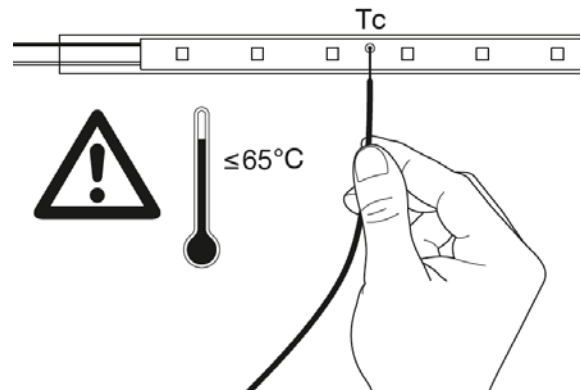
The light output of the LEDs on the tape decreases over the life-time, this is characterized with the L value. L70 means that the LEDtape will give 70 % of its initial luminous flux. This value is always related to the number of operation hours and therefore defines the lifetime of the LEDs.

The L value is a statistical value and the lumen maintenance may vary over the delivered LEDtapes. The B value defines the amount of LEDs which are below the specific L value, e.g. L70B10 means 10 % of the LEDs are below 70 % of the initial luminous flux, respectively 90 % will be above 70 % of the initial value.

In addition the percentage of failed LEDs (fatal failure) is characterized by the C value. The F value is the combination of the B and C value. That means for F degradation and complete failures are considered, e.g. L70F10 means 10 % of the LEDs on the tape may fail or be below 70 % of the initial luminous flux.

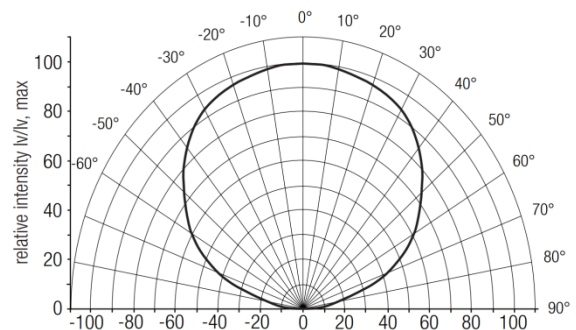
Type	Ambient Temperature (Ta)	L90F10	L70F10
LEDtape 400 ECO	25 °C	35 000 h	55 000 h
	50 °C	26 000 h	35 000 h
LEDtape 400 ECO IP65	25 °C	24 000 h	50 000 h
	35 °C	16 000 h	30 000 h

NOTE! The temperature on the surface of the LEDtape (tc) may under no circumstances be higher than 65 °C if the expected lifetime of the LEDtape is to be met. Compliance with the maximum permissible reference temperature at the tc point must be checked under operating conditions in a thermally stable state. The maximum value must be determined under worst-case conditions for the relevant application.



Light Distribution

Radiance Angle = 120°



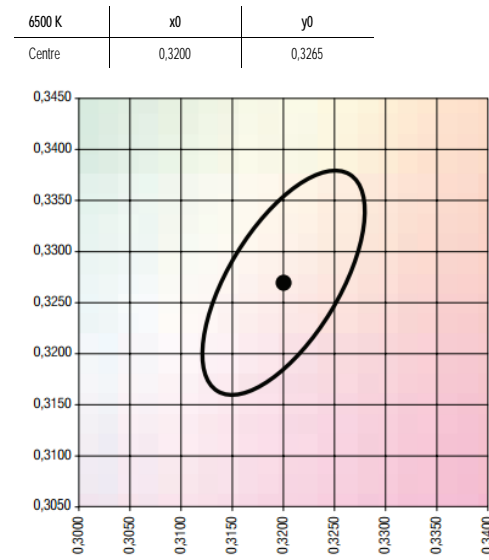
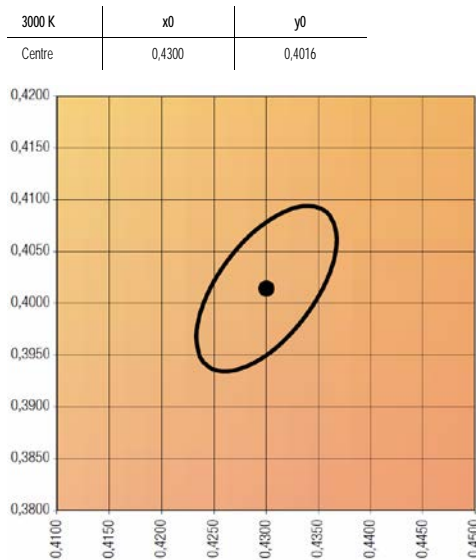
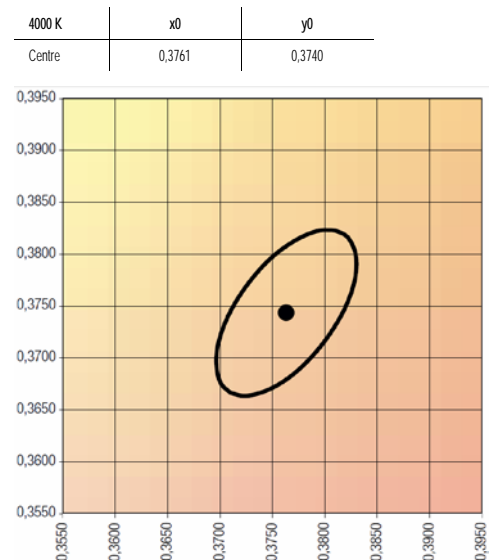
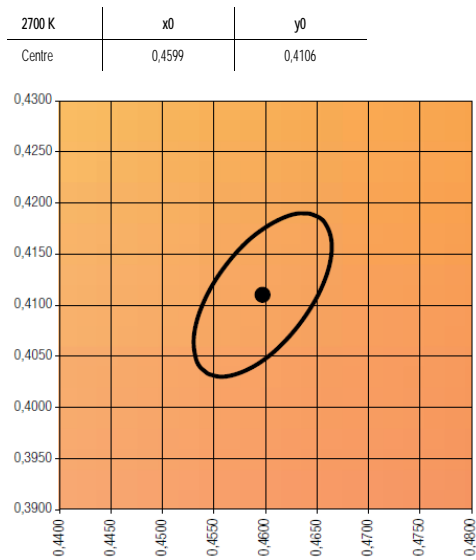
Photometric Code (according to EN 62717)

1 st digit		2nd + 3rd digit	4th digit	5th digit	6th digit	
Code	CRI	Color temperature in Kelvin x 100	Initial MacAdam ellipse SDCM	Maintained MacAdam ellipse SDCM after 25% of the lifetime (6000 h)	Lumen maintenance after 25% of the lifetime (6000 h)	
7	67 - 76				Code	Light Output
8	77 - 86				7	≥ 70 %
9	87 - ≥90				8	≥ 80 %
					9	≥ 90 %

Chromaticity coordinates and tolerances (according to CIE 1931)

White Tone	CCT	Photometric Code
Gold	2700 K	927 / 349
Warm	3000 K	830 / 349
Neutral	4000 K	840 / 349
Cool	6500 K	865 / 349

The specified color coordinates are measured by a current impulse with nominal values of module after a settling time of 100 msec. The ambient temperature of the measurement is $t_a = 25^\circ\text{C}$. The measurement tolerance of the color coordinates are ± 0.01 .

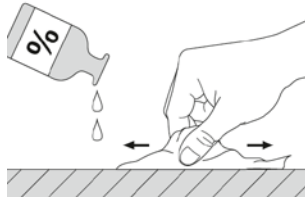


MacAdam ellipse: 3 SDCM

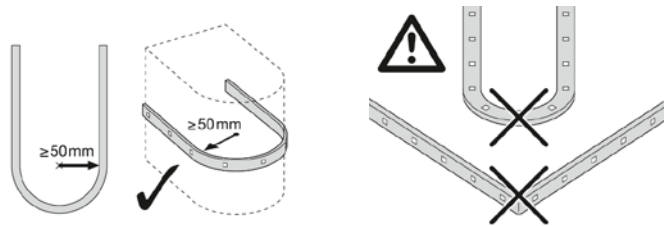
Mounting Instructions

Mechanical

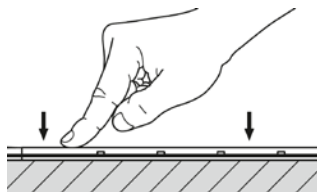
The fixing/cooling surface must be properly cleaned to remove grease, dirt and silicon before application, e.g. using Isopropyl alcohol.



Never bend the LED-tape at a radius smaller than 50 mm. Assembly must not damage or destroy conducting paths on the circuit board.



The LED module itself and all its components must not be mechanically stressed. When fixing the LED-tape to a surface, apply an even but gentle pressure and try to avoid applying pressure directly on the LED itself (the maximum allowed pressure is 20 N/cm^2).

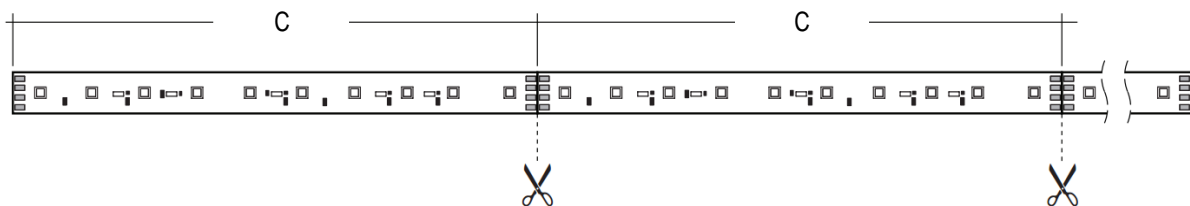


After assembly always check that the entire length of the tape has attached properly to the surface and that there is no air pockets underneath the PCB.

The thermal length expansion coefficient of the PCB is $17 \cdot 10^{-6} \text{ cm/cm/K}$. When installing in environments with large variations in temperature (e.g. outdoor applications) and operating length of more than 2 m, the use of metallic mounting surfaces is necessary. Otherwise it is advisable to use an additional thicker adhesive tape to absorb the stress of any mismatch in expansion coefficients, e.g. 3M 9119-140 mic.

Cutting

The LED-tape is separable at every 6 LEDs or multiple thereof with the full function of each LED segment. It is only allowed to cut the LED-tape at the indicated cutting line.



It is recommended to use the connection accessories listed below to split, connect, bridge and re-seal the LED-tape.

Soldering

Without heat sink:

- Pre-tin the cables only
- Soldering temperature max $300\text{ }^\circ\text{C}$ during 4 seconds

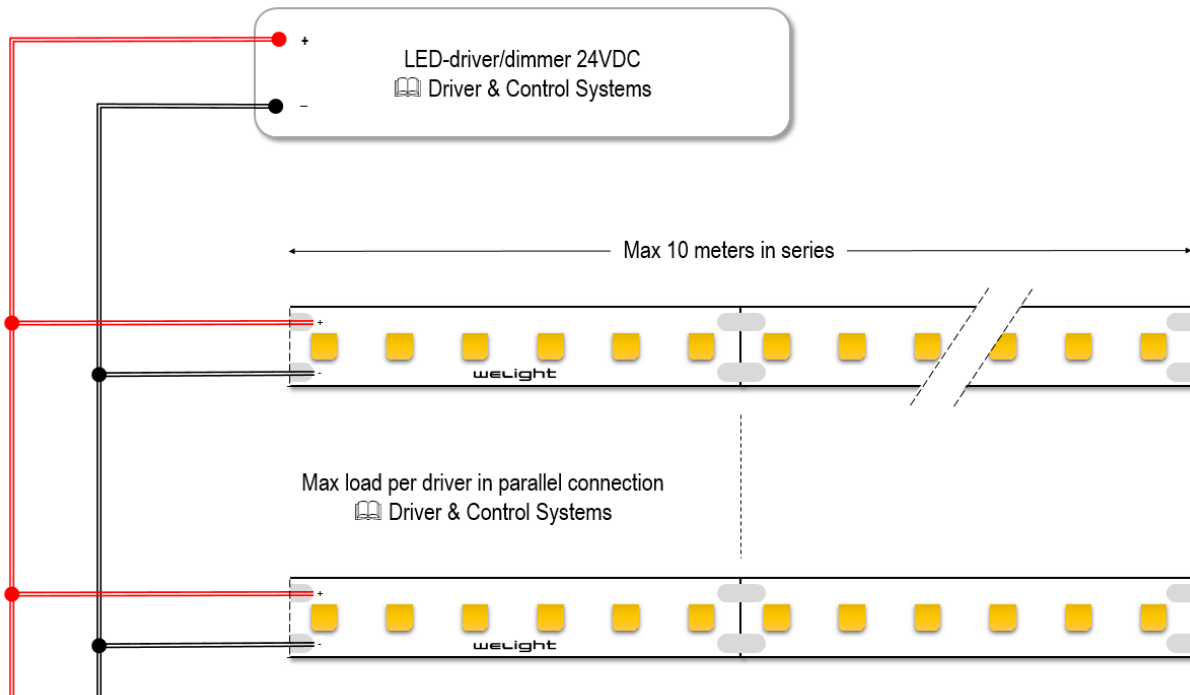
With heat sink:

- Pre-tin solder pads and cables
- Soldering temperature max $350\text{ }^\circ\text{C}$ during 3 seconds

Wiring

Each reel of LED-tape is delivered with color coded connection cable L=350mm, 2x0.5 mm². Do not connect more than 10 meters of the LED-tape in series. When connecting several sections in parallel please refer to the table *Driver & Control Systems* for the allowed total length connected to one controller/dimmer.

Color	Red	Black
Function	+	-

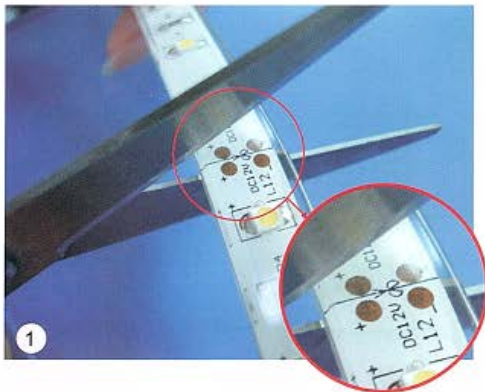


LED Driver selection and connection

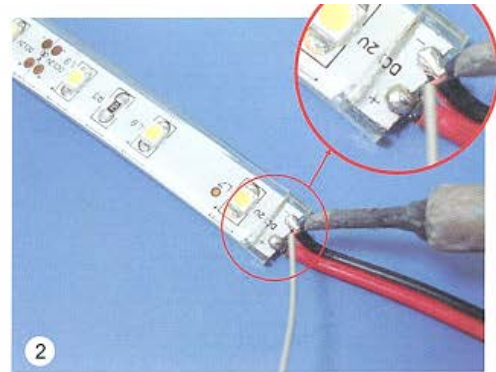
In order to drive weLight LED-tapes safely, it is absolutely necessary to operate them with an electronically stabilized power supply protecting against short circuits, overload and overheating. Always use our approved drivers and controls to power the LEDtape – refer to *Driver & Control Systems*. If the wrong type of driver is used the product warranty is void.

Electronic control gear for LED should carry the CE mark and ENEC certified. In Europe the declarations of conformity must include the following standards: CE: EC 61347-2-13, EN 55015, IEC 61547 and IEC 61000-3-2 - ENEC: 61347-2-13 and IEC/EN 62384. Also check for the mark of an independent authorized certification institute. Tridonic electronic control gear complies with all relevant standards and guarantees safe operation.

How to cut and re-seal the IP-rated LEDTape



1. Please cut the LED strip at the cutting line.



2. Rejoin the cables to the strip by soldering, please do not reverse the polarity.



3. Get the end-caps from the accessory bag, make a small hole on each end-cap.



4. Put the end-cap on the end of LED strip, get the wires through the small hole.



5. Twist off the cap of glue tube, make a hole on the tube with the awl of the cap or other sharp objects.



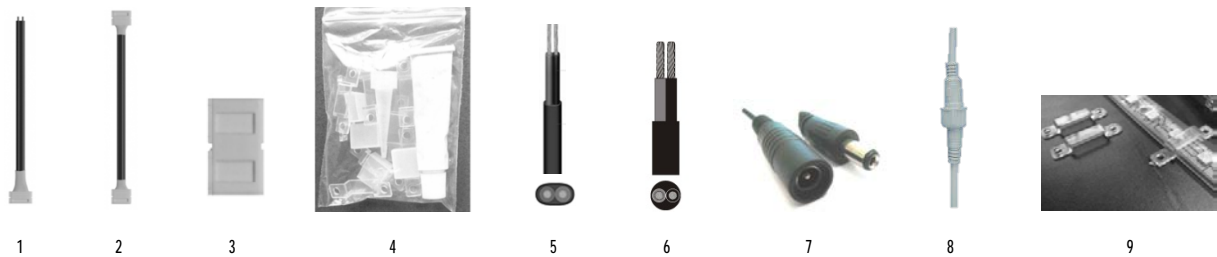
6-7. Put the needle on the top of glue tube, cut the top of the needle at an angle of 45-60 degrees.



8-9. Dispense the glue on the gap between the end-cap and LED strip, and the small hole on the end-cap. Please wait for 30 minutes till the glue gets solidified.

Accessories

Cable & Connection accessories



	Type	Art. Code	Description	IP20	IP65
1	LEDaccessory Supply Cable 10/200	W8404	Supply cable with solder-free PCB-connection, L=200 mm	●	○
2	LEDaccessory Bridge Cable 10/200	W8405	Bridge two LEDtapes with solder-free PCB-connection, L=200 mm	●	○
3	LEDaccessory Bridge 10	W8406	Bridge two LEDtapes directly to each other with solder-free PCB-connection	●	○
4	LEDaccessory IP Assembly Kit 10	W8901	5 End Caps, 10 Mounting Brackets & Silicon (one kit is included on delivery)	○	●
5	LEDaccessory LED Cable 100m Indoor	W8407	H03VVH 2X0.75 Rd/Bl, White Insulation, 100 m	●	○
6	LEDaccessory LED Cable 100m Outdoor	RKKB2X1	RKKB 2X1 Rd/Bl Yd 5,8mm Black Insulation 100 m	○	●
7	LEDaccessory CON IP20 kit F+M	W8412-A1	Quick Connector kit with female and male plug including 30 cm cable, black	●	○
8	LEDaccessory CON IP68 kit F+M	W8411-A2	Quick Connector kit with female and male plug including 30 cm cable, white	○	●
9	LEDtape Accessory IP Clips 100-pack	W8902	Plastic mounting clips for all IP65-rated LEDtapes, 100 pcs per bag.	○	●

Drivers & Dimmers

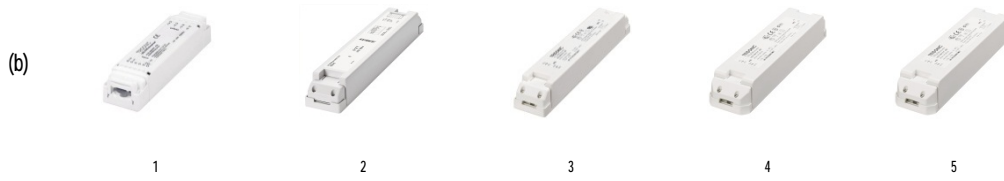
(a) Select the way you want to dim your system and (b) chose a driver that matches your LED-power.



(a)	Control Signal	Dimmer Type	Art. Code	Max length per dimmer	Multiple dimmers allowed
1	1-10V	fenof analog 1-24e	0000066	28 meter	Yes
2	DALI	fenof dali 1-24e	00004020	28 meter	Yes
3	DSI	fenof dsi 1-24e	00004021	28 meter	Yes
4	switchDIM (phase impulse)	fenof touch 1-24e	00004221	28 meter	Yes
5	DALI one4all integrated ①②	Tridonic K210	86455937	5 meter	Yes
6	DMX	fenof dmx 1-24e	00002100	28 meter	Yes
7	IP44 Dimmer Protection Kit	All of the above	24138842	-	-

① one4all supports switchDIM (dimming via phase impulse), DSI and DALI in the same dimmer.

② The dimmer has a 25W integrated LED-driver and cannot be used together with external LED-driver in table (b).

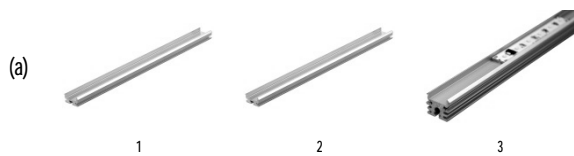


(b)	Power	Driver	IP20 Art. Code	IP67 Art. Code
1	25 W	Tridonic LCU 025/24	86453418	-
2	35 W	Tridonic LCU 035/24	24166320	-
3	60 W	Tridonic LCU 060/24	24166324	22185184
4	100 W	Tridonic LCU 100/24	24166328	22185185
5	150 W	Tridonic LCU 0150/24	24166333	22185186

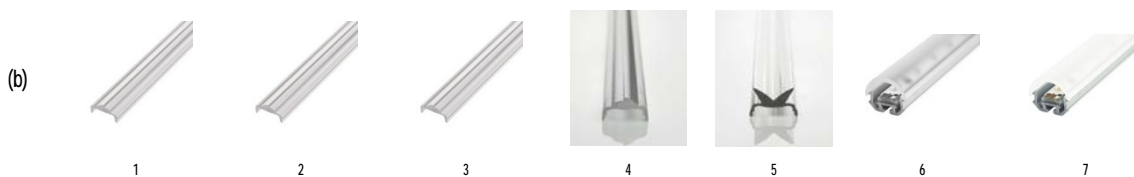
LED-drivers <25 W available on request. Please contact us at info@welight.se for information about suitable end-user control interfaces, e.g. touch panels, color mixing software, potentiometers, push-buttons, etc.

Aluminum Profile Systems & Lenses

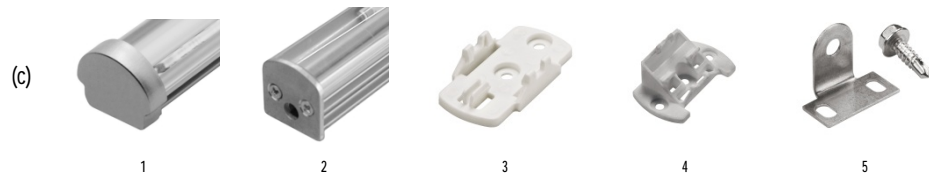
Start by selecting an aluminum profile (a) and a suitable lens cover (b) and then add optional accessories (c).



(a)	Type	Art. Code	L (mm)	W (mm)	H (mm)	W (mm) incl. lens cover	H (mm) incl. lens cover	Application	Optional accessories			
									Lens Cover	End Cap	Fixed Mount	Adjustable Mount
1	Z200-2	24166148	2000	18	9	21	16	Corner	●	○	○	○
2	Z201-2	24166149	2000	18	9	21	16	Linear Slim	●	●	●	○
3	Z22W-2	24166150	2000	18	16	21	24	Linear	●	●	●	●



(b)	Type	Art. Code	L (mm)	Typ. application	Profile		
					Z200-2	Z201-2	Z22W-2
1	15°	24166409	2000	Wall wash	●	●	●
2	30°	24166410	2000	Wall wash	●	●	●
3	60°	24166411	2000	Shelf	●	●	●
4	30° x 60°	24166412	2020	Asymmetric	●	●	●
5	Batwing	24166120	2000	Side-emitting	●	●	●
6	120°	24138737	2000	Accent	●	●	●
7	120° opal	24138736	2000	Lines	●	●	●



(c)	Type	Art. Code	Profile		
			Z200-2	Z201-2	Z22W-2
1	End cap Grey PMMA	24166334	○	●	○
2	End Cap Aluminum	24139174	○	○	●
2	End Cap Aluminum Cable Entry	24139173	○	○	●
3	Mounting Bracket 0°	88166859	○	●	●
4	Mounting Bracket 15°	88167372	○	●	●
4	Mounting Bracket 30°	88167373	○	●	●
4	Mounting Bracket 45°	88167374	○	●	●
4	Mounting Bracket 60°	88167375	○	●	●
5	Mounting Bracket Adjustable	24166024	○	○	●